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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/782,915	02/13/2001	Kenneth G. Noggle	00-003	3193
7590 07/30/2004			EXAMINER	
BURNS, DOANE, SWECKER & MATHIS, LLP			ROSS, DANA	
P.O. BOX 1404 ALEXANDRIA	A, VA 22313-1404		ART UNIT	PAPER NUMBER
	-, ===101.0.		3722	- -

DATE MAILED: 07/30/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		W
	Application No.	Applicant(s)
	09/782,915	NOGGLE, KENNETH G.
Office Action Summary	Examiner	Art Unit
	Dana Ross	3722
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet w	vith the correspondence address
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a r - If NO period for reply is specified above, the maximum statutory perion - Failure to reply within the set or extended period for reply will, by state that the period for reply will, by state that the material patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a eply within the statutory minimum of thiod will apply and will expire SIX (6) MO tute, cause the application to become A	reply be timely filed irty (30) days will be considered timely. NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on <u>07</u>	June 2004 (Appeal Brief).	
2a) ☐ This action is FINAL . 2b) ☑ The section is FINAL .	his action is non-final.	
3) Since this application is in condition for allow	vance except for formal mat	ters, prosecution as to the merits is
closed in accordance with the practice unde	r <i>Ex parte Quayle</i> , 1935 C.I	D. 11, 453 O.G. 213.
Disposition of Claims		
4) ☐ Claim(s) 1-7 and 20-32 is/are pending in the 4a) Of the above claim(s) is/are withd 5) ☐ Claim(s) 20-32 is/are allowed. 6) ☐ Claim(s) 1-7 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and	rawn from consideration.	
Application Papers		
9) ☐ The specification is objected to by the Exami 10) ☑ The drawing(s) filed on 13 February 2001 is/ Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction. 11) ☐ The oath or declaration is objected to by the	are: a)⊠ accepted or b)□ ne drawing(s) be held in abeya ection is required if the drawing	nnce. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents. 2. Certified copies of the priority documents. 3. Copies of the certified copies of the priority documents. * See the attached detailed Office action for a line. 	ents have been received. ents have been received in a riority documents have been eau (PCT Rule 17.2(a)).	Application No n received in this National Stage
Attachment(s)	A) []	Summan (DTO 442)
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/0 Paper No(s)/Mail Date 	Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application (PTO-152)

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DETAILED ACTION

1. The finality of the previous office action is withdrawn due to the Appeal Brief filed on June 7, 2004. This is a **Fourth** office action, **Non-Final** rejection on Application No. 09/782,915 in response to the Appeal Brief filed on June 7, 2004.

2. In view of the Appeal Brief filed on June 7, 2004, PROSECUTION IS HEREBY REOPENED. A new ground of rejection is set forth below.

To avoid abandonment of the application, appellant must exercise one of the following two options:

- (1) file a reply under 37 CFR 1.111 (if this Office action is non-final) or a reply under 37 CFR 1.113 (if this Office action is final); or,
 - (2) request reinstatement of the appeal.

If reinstatement of the appeal is requested, such request must be accompanied by a supplemental appeal brief, but no new amendments, affidavits (37 CFR 1.130, 1.131 or 1.132) or other evidence are permitted. See 37 CFR 1.193(b)(2).

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Pat. No. 5,391,023 (Basteck) in view of U.S. Pat. No. 3,703,117 (Matthews).

In regard to claim 1, Basteck teaches a cavity 31 (col. 2, lines 60-63, fig. 2) in a holder 12 (col. 2, lines 26-29, fig. 2) at least a portion of the cavity 31 contiguous with the pocket 17 containing the insert 18 (col. 2, lines 60-63, fig. 2), with an intermediate component 32 separate from the holder 12 and disposed within the cavity 31, the intermediate component 32 comprising an external peripheral surface 33 (col. 2, lines 60-63) and at least one expansion mechanism 44 (col. 3, lines 16-18), the external peripheral surface 33 engaging the insert 18 at the contiguous portion (col. 3, lines 11-14) and a wedging device 37 engaging the intermediate component 32 (col. 3, lines 1-7) such that actuation of the wedging device 37 results in expansion of the intermediate component 32 in a direction substantially parallel to a desired direction of the adjustment of the insert 18 (col. 3, lines 16-30).

Basteck teaches a problem with unintentional loosing of the wedging device 37 and resolving the loosening though the use of a viscous tincture having a locking action (col. 3, lines 45-51).

Basteck does not disclose the wedging device "movably attached directly" to the holder 12.

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Matthews teaches an expansion mechanism in a cavity of a tool holder 4, the mechanism includes an expansion device made of arms 22 and 20, a wedging device 26 (fig. 2).

In regard to claim 2, Basteck also teaches the expansion mechanism 44 comprises slots 47 and a tapered portion disposed in a first region (fig. 2, col. 3, lines 14-16) of an internal peripheral surface 35 of the intermediate component 32 (fig. 2, col. 2, lines 63-66).

In regard to claim 3, Basteck also teaches the wedging device 37 comprises a conical wedge 39 (fig. 2, col. 3, lines 1-7).

In regard to claim 4, Basteck teaches all aspects of the claimed invention as described in the above claim 1 rejection. Basteck also teaches the wedging device 37 includes an adjustment screw 38 threadingly engaged to the intermediate component (fig. 2, col. 3, lines 1-7). Basteck discloses the claimed invention except for the adjustment screw threadingly engaging the holder.

Matthews teaches the adjustment screw 26 threadingly engaging the holder 4 (fig. 2).

In regard to claim 5, Basteck also teaches the intermediate component 32 defines a portion of the pocket 17 side of the pocket 17 (fig. 2, col. 2, lines 60-63).

In regard to claim 6, Basteck also teaches the intermediate component 32 further comprises opposite end faces facing generally parallel to a direction of movement of the wedging device 37, each end face being intersected by at least one expansion element 44 (fig. 2, col. 3, lines 1-37). It is further noted that Matthews teaches an expansion element that runs the length of intermediate component, the expansion element intersecting the top face and bottom face.

In regard to claim 7, Basteck also teaches the actuation of the wedging device 37 causes expansion of the intermediate component 32 along substantially the entire length of the component 32 (fig. 2, col. 3, lines 1-37).

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Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the wedging device and holder as taught by Bastek to include the wedging device movably attached directly to the holder as taught by Matthews to threadedly engage the holder for the purpose of ensuring that the cutting insert is effectively wedged-locked against accidental removal from the tool holder and to provide maximum strength and rigidity (see Matthews, col. 1, lines 47-51 and col. 4, lines 4-5, for example).

Allowable Subject Matter

- 5. Claims 20-32 are allowed.
- 6. The following is an examiner's statement of reasons for allowance: Reasons for Allowance can be found in the Detailed Office Action of May 6, 2003.

Response to Arguments

7. Applicant's arguments with respect to claims 1-7 have been considered but are moot in view of the new ground(s) of rejection.

It is noted that the motivation for having the screw of Bastek movably attach directly to the holder has been provided in the above claim 1 rejection.

Furthermore, it is noted that claim 6 has not defined a frame of reference for the "opposite end faces", so the claim is read in the broadest terms. There are two opposite faces on the top end of the intermediate component 32 of Bastek, between the expansion slots. In figure 2, this would appear to be a top left side, and top right side of the intermediate component 32. These two faces face generally parallel of the movement of the wedging device 37 (it is noted that the wedging devices moves in two directions vertically and two directions horizontally, generally) and each end face is intersected by an expansion slot.

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Conclusion

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dana Ross whose telephone number is 703-305-7764. The examiner can normally be reached on Mon-Thurs 6:00am to 4:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Andrea Wellington can be reached on 703-308-2159. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

dmr

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